

From Traditional STEM to Technology-Enhanced Learning: Investigating the Role of Digital Innovation in Student Achievement

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KEYWORDS STEM education Technology-enhanced Digital innovation Learning analytics Artificial intelligence Student achievement Personalization Digital equity	Abstract STEM education is increasingly shaped by digital innovation, yet the presence of technology in a classroom does not by itself establish technology-enhanced learning or improve achievement. This integrative literature review examines the transition from traditional STEM teaching toward digitally mediated learning and synthesizes evidence on how artificial intelligence (AI), generative AI, learning analytics, digital games, gamification, augmented and virtual reality (AR/VR), mobile learning, online platforms, blended and flipped learning, adaptive learning, intelligent tutoring, and digital assessment may influence student achievement. The synthesis emphasizes mechanisms rather than technology labels and organizes evidence across pedagogical transformation, engagement, personalization, learning processes, and achievement. Stronger achievement outcomes are evident for digital game-based STEM learning, gamification, and well-designed flipped learning, whereas learning analytics is more consistently associated with diagnosis, prediction, feedback, and intervention than with direct achievement gains. AR/VR can support visualization and experiential learning, but its effectiveness depends on instructional design and cognitive-affective conditions. AI and generative AI expand opportunities for personalization and feedback while introducing concerns related to privacy, bias, academic integrity, transparency, and teacher workload. Across technologies, the most defensible conclusion is conditional: technology availability is not technology adoption; adoption is not pedagogical integration; and integration does not automatically produce achievement. Teacher readiness, infrastructure, digital literacy, institutional support, accessibility, and equity shape outcomes. The paper proposes an integrated conceptual framework in which digital innovations influence pedagogy, engagement, personalization, and learning processes, which in turn shape achievement within contextual constraints. The contribution is a cross-technology synthesis that positions digital innovation as an enabling layer whose educational value is realized through purposeful pedagogy, human judgment, and equity-aware implementation.
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1. Introduction

STEM education has become a strategic domain for developing scientific reasoning, quantitative competence, engineering thinking, digital literacy, and problem-solving capacity. Traditional STEM instruction remains valuable because it can provide structured explanations, laboratory experiences, guided practice, and direct access to teacher expertise. Yet many conventional classrooms still rely heavily on fixed pacing, content transmission,

limited formative feedback, and standardized learning sequences. These characteristics can make it difficult to accommodate differences in prior knowledge, motivation, language, accessibility, and pace. Digital innovation has therefore entered STEM not simply as an additional set of classroom tools, but as a possible reconfiguration of how learning resources are presented, how learning is monitored, and how instructional decisions are made.

The shift is visible across multiple layers. Online platforms can extend access to content and interaction; blended and flipped approaches redistribute learning activities across time and place; mobile learning can make study more continuous; games and gamification can support participation and practice; AR and VR can provide visualization and simulation; learning analytics can make learner activity more visible to students and instructors; and AI can enable prediction, recommendation, conversational support, automated feedback, and adaptive learning. Reviews of AI in higher education show a rapidly expanding field, with research spanning prediction, assessment, recommendation, and learning experience enhancement (Crompton & Burke, 2023; Haider et al., 2021). Likewise, the literature on learning analytics positions data as a mechanism for diagnosing learning trajectories and informing intervention rather than as a substitute for pedagogy (Ifenthaler & Yau, 2020; Yan et al., 2021).

The central issue, however, is not whether technology is available but what happens educationally after it becomes available. Abuhassna et al. (2020) linked effective use of online platforms with factors such as learner background, experience, collaboration, interaction, autonomy, and cognitive processes. This is consistent with a broader principle: technology can expand the set of possible learning actions, but pedagogical design determines whether those affordances are converted into useful learning opportunities. Armellini et al. (2021) similarly emphasize the role of student perspectives within active blended learning, while Ansari and Khan (2020) show how social media and mobile devices can support interaction and collaborative learning. The implication is that digital transformation should be analyzed as an interaction among tool, task, teacher, learner, and context.

Student achievement is a particularly important outcome because engagement, satisfaction, and technology acceptance are not equivalent to learning. A student may enjoy a gamified interface without mastering the target concepts; a learner may participate actively in a discussion without demonstrating improved problem-solving; and a platform may record substantial activity without producing durable learning. The distinction becomes especially important in AI-supported environments, where high conversational fluency can be mistaken for conceptual correctness. Tili et al. (2023) illustrate this tension through their analysis of ChatGPT in education, identifying both educational promise and issues such as cheating, misleading content, privacy, and manipulation. The same caution applies to predictive analytics: the ability to identify at-risk students does not itself constitute an intervention or guarantee improved outcomes.

The empirical literature provides evidence for both promise and conditionality. In digital game-based STEM education, Wang et al. (2022) synthesized 33 studies involving 3,894 learners and reported a moderate overall

effect of digital games on learning achievement ($ES = 0.667$). Gui et al. (2023), using 136 effect sizes from 86 studies, reported a medium-to-large overall effect for digital game-based STEM learning ($g = 0.624$, 95% CI [0.457, 0.790]). In gamification, Sailer and Homner (2020) found significant effects across cognitive, motivational, and behavioral outcomes, with a cognitive effect of $g = 0.49$. Flipped learning also shows a small positive effect on learning outcomes, with meaningful moderation by instructional design, including whether face-to-face time is preserved and whether quizzes are incorporated (van Alten et al., 2019). These findings demonstrate that technology-linked pedagogies can be associated with achievement gains, but they also show that the educational design surrounding the technology matters.

The same pattern appears in immersive and analytics-based approaches. Hedenqvist et al. (2023) examined AR for mechanics learning, illustrating how visualization technologies can make physical phenomena more inspectable. Buchner (2022) found that primary students remained broadly positive toward AR even when generative learning strategies were added, although attitudes were not uniformly unaffected across subscales. Hamilton et al. (2021) reviewed quantitative learning outcomes in immersive VR and highlighted the need to attend to experimental design, while Makransky and Petersen (2021) provide a cognitive-affective model explaining why immersion can shape learning through mediated mechanisms rather than simple exposure. In learning analytics, Hellings and Haelermans (2022) conducted a randomized experiment with 556 first-year students and examined dashboard/email provision in relation to online behavior and final exam performance, illustrating a more rigorous attempt to separate analytics exposure from outcome claims.

These observations point toward a research gap. Existing studies often evaluate one technology, one platform, or one pedagogical intervention at a time. Such studies are useful, but they can obscure the common mechanisms that determine whether different digital innovations actually contribute to achievement. A learning game, an analytics dashboard, and a generative AI assistant are technologically distinct; educationally, however, each changes opportunities for feedback, interaction, personalization, representation, self-regulation, or teacher decision-making. A cross-technology perspective is therefore necessary to understand how digital innovation reshapes the learning system as a whole.

This study investigates how digital innovation reshapes traditional STEM education and examines the mechanisms through which technology-enhanced learning may influence student achievement. It treats technology as an enabling layer rather than an automatic solution and proposes an integrated framework linking transformational technologies, pedagogical change, learner mechanisms, learning outcomes, and contextual moderators. The review also foregrounds digital equity, teacher readiness, privacy, ethical governance,

accessibility, infrastructure, and institutional capacity because technology-enhanced learning can reproduce or amplify inequalities when implementation conditions are uneven.

The study addresses five research questions. RQ1 asks what forms of digital innovation are most frequently associated with technology-enhanced STEM learning. RQ2 asks how technology-enhanced learning influences engagement, personalization, and learning processes. RQ3 asks what evidence exists regarding the relationship between digital innovation and student achievement. RQ4 asks which pedagogical, institutional, and contextual factors moderate effectiveness. RQ5 asks what integrated framework can explain the transition from traditional STEM education to technology-enhanced learning. The paper contributes a mechanism-oriented synthesis intended to help researchers and practitioners move beyond technology adoption toward evidence-based pedagogical integration.

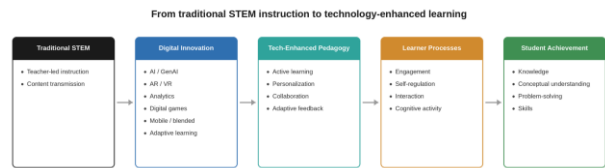


Figure 1. Research motivation and transition from traditional STEM to technology-enhanced learning.

Taxonomy of digital innovations supporting technology-enhanced STEM learning

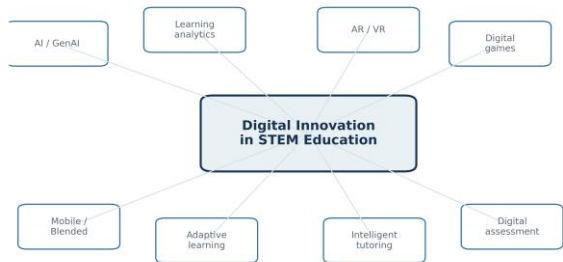


Figure 2. Conceptual evolution of STEM education from traditional to digitally enhanced models.

1.2. Problem Statement

The core problem is a persistent conceptual gap between technology availability, technology adoption, meaningful pedagogical integration, and measurable student achievement. Educational institutions may procure platforms, devices, dashboards, simulations, or AI systems without changing the learning tasks, assessment logic, feedback cycle, or teacher decision-making processes that define instruction. Consequently, a technology can be present without becoming educationally consequential. This problem is particularly acute in STEM, where learning often depends on conceptual representation, iterative problem-solving, experimentation, feedback, and transfer across contexts. The literature also tends to be fragmented by technology category. Studies of games emphasize cognitive and

motivational outcomes; studies of analytics emphasize prediction and intervention; studies of AR/VR emphasize visualization, presence, and experiential learning; studies of mobile learning emphasize access and flexibility; studies of online and blended learning emphasize interaction and course design; and AI studies increasingly examine personalization, automation, and new forms of learner–machine interaction. These literatures overlap in their underlying mechanisms, but the evidence is rarely synthesized around a single transition model. The gap is therefore not a lack of technology studies. Rather, it is a need for an integrated explanation of how multiple forms of digital innovation become pedagogical change, how that change shapes learner processes, and under what contextual conditions it produces achievement gains.

A second problem is outcome ambiguity. Student engagement, satisfaction, motivation, participation, persistence, retention, and achievement are frequently discussed together, even though they represent different constructs. The current review therefore defines achievement narrowly as evidence of learning such as knowledge acquisition, conceptual understanding, problem-solving performance, or demonstrated skill development. This distinction is necessary because positive perceptions do not necessarily imply improved learning, and because analytics outputs such as risk scores are intermediate products rather than achievement outcomes.

Finally, digital transformation introduces implementation risks. The benefits of advanced technologies can be concentrated among learners who have better connectivity, devices, prior digital literacy, supportive teachers, or more favorable home environments. Privacy risks may increase as learning environments become more data intensive. Algorithmic systems can embed biases or provide opaque recommendations. Generative AI can introduce academic-integrity concerns and create new demands for verification and assessment redesign (Tlili et al., 2023). For these reasons, a useful framework must treat equity, readiness, governance, and context as moderators rather than peripheral considerations.

Table 1: Traditional STEM versus technology-enhanced STEM

Dimension	Traditional STEM	Technology-Enhanced STEM	Expected educational implication
Pacing	Mostly fixed	Potentially adaptive / flexible	Better fit to learner differences
Representation	Teacher explanation, physical/print materials	Multimedia, simulation, AR/VR	Improved visualization when instructionally aligned
Feedback	Often delayed or teacher-limited	More frequent digital feedback / analytics	Faster correction and monitoring
Interaction	Primarily classroom-based	Online, mobile, collaborative, multimodal	Greater flexibility and participation

Dimension	Traditional STEM	Technology-Enhanced STEM	Expected educational implication
Assessment	Periodic / standardized	Digital-first, formative, data-rich	More continuous evidence; higher privacy/governance demands
Teacher role	Delivery + classroom management	Orchestration + interpretation + feedback	Greater need for digital pedagogy

1.3. Research Questions

Based on the problem statement and research gap, the review addresses the following research questions:

RQ1. What forms of digital innovation are most frequently associated with technology-enhanced STEM learning?

RQ2. How does technology-enhanced learning influence student engagement, personalization, and learning processes?

RQ3. What evidence exists regarding the relationship between digital innovation and student achievement in STEM and adjacent higher-education learning contexts?

RQ4. What pedagogical, institutional, technological, and contextual factors moderate the effectiveness of technology-enhanced STEM learning?

RQ5. What integrated conceptual framework can explain the transition from traditional STEM education to technology-enhanced and increasingly intelligent learning environments?

2. Literature Review

2.1. Traditional STEM education

Traditional STEM education is not synonymous with ineffective education. Teacher explanation, guided laboratory work, worked examples, structured practice, and direct feedback remain important, especially for novice learners. The limitation arises when such methods become rigid rather than responsive. In a fixed-sequence model, all students may encounter the same materials at the same pace even when prior knowledge differs substantially. Limited formative data can also make it difficult to identify misconceptions early. Digital innovation becomes educationally relevant when it addresses these limitations without discarding the strengths of teacher expertise and structured learning.

2.2. Digital transformation of education

Digital transformation changes not only where learning takes place but how educational work is organized. Online platforms can combine content, communication, assessment, and activity data within one environment. Abuhassna et al. (2020) show that online learning outcomes are linked to learner background, experience, collaboration, interaction, autonomy, and cognitive processes. This suggests that digital transformation is partly organizational and relational: it creates new channels for interaction and new opportunities for monitoring, but achievement depends on how those channels are used.

The COVID-19 era accelerated this transformation, exposing both the flexibility and vulnerability of digitally mediated education. Haider et al. (2021) emphasized online platforms, student engagement, and digital equity as interdependent concerns. Sage et al. (2021) likewise documented heterogeneous student experiences in virtual learning, reminding researchers that technology use occurs within different personal and contextual conditions. Pata et al. (2022) further connect digitally innovative school improvement with organizational patterns, reinforcing the idea that sustainable innovation involves institutional change rather than isolated classroom purchases.

2.3. Technology-enhanced learning: blended, online, mobile, and flipped approaches

Technology-enhanced learning becomes pedagogically consequential when digital resources reorganize learning sequences, communication, and feedback. Blended learning integrates face-to-face and digital experiences, while flipped learning deliberately shifts information acquisition outside class so that shared time can be used for application and higher-order practice. Van Alten et al. (2019) found a small positive effect of flipped learning on learning outcomes, with stronger outcomes when face-to-face time was not reduced and when quizzes were incorporated. This is an instructive example because it shows that the pedagogical configuration around technology can matter more than the presence of the technology itself.

Mobile learning extends this logic by making learning resources available across contexts. Rangel-de Lazaro and Duarte (2023) describe mobile learning as a strategic and flexible component of online higher education, while Johannsen et al. (2023) examine factors associated with learning effectiveness in a mobile application for first-year students. Okai-Ugbaje et al. (2022) provide an especially important perspective for resource-constrained environments: mobile learning can offer a plausible route to technology-enhanced learning where fixed infrastructure is weaker, but sustainable adoption depends on pedagogical, sociotechnical, and socioeconomic alignment. Thus mobile learning should not be romanticized as a cheap substitute for infrastructure; rather, it can be a contextual adaptation that uses more widely available devices to create learning opportunities.

2.4. Digital games, gamification, AR, and VR

Digital game-based learning offers perhaps the clearest achievement evidence among the technologies reviewed. Wang et al. (2022) reported a moderate overall effect across 33 studies and 3,894 participants. Gui et al. (2023) similarly synthesized 86 studies and reported a $g = 0.624$ effect for digital game-based STEM learning. These meta-analytic findings suggest that well-designed games can support learning, but they do not show that every game is effective. Outcomes vary by subject, learning outcome, game type, and design characteristics.

Gamification is related but distinct because it incorporates game elements into non-game learning activities. Sailer and Homner (2020) found positive effects for cognitive, motivational, and behavioral outcomes, but the effects were heterogeneous. Gamification may therefore strengthen the conditions around learning by increasing motivation or behavioral engagement; its effect on achievement is more defensible when game elements are aligned with the learning task rather than used as superficial rewards.

AR and VR extend digital learning into spatial and immersive representations. Hedenqvist et al. (2023) investigated AR for mechanics and exemplifies the potential of visualization to support conceptual understanding of physical phenomena. Buchner (2022), using 56 primary students, found broadly positive attitudes toward AR even when self-explanation and self-testing were added, although some subscale differences emerged. Hamilton et al. (2021) synthesized quantitative VR learning studies and emphasized the importance of experimental design. Makransky and Petersen (2021) argue through the cognitive affective model of immersive learning that immersion influences learning through cognitive and affective processes, not through sensory intensity alone. VR can thus be valuable when it improves representation, attention, or experiential learning without imposing unnecessary cognitive load.

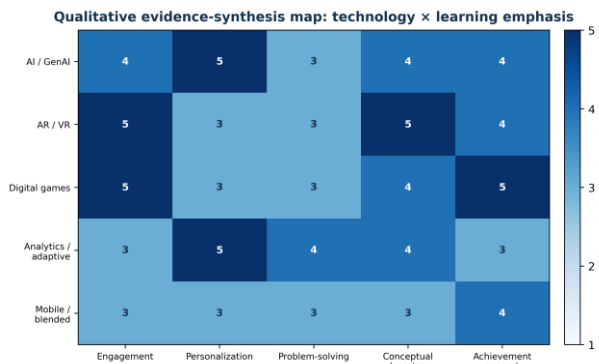


Figure 3. Heatmap of digital innovations used in STEM education.

2.5. Learning analytics and predictive education

Learning analytics occupies a different position from instructional delivery technologies. Its primary function is to generate actionable information from learning traces. Ifenthaler and Yau (2020) review how analytics can support study success through identification, monitoring, prediction, and feedback. Cerro Martínez et al. (2020) demonstrate the use of analytics in asynchronous online discussion contexts, showing how data from interaction can become an object of pedagogical analysis. Yan et al. (2021) argue for keeping analytics in the loop of self-paced course design, linking data interpretation with ongoing learning design.

The strongest conceptual distinction is between prediction and intervention. A model may identify a student as at risk without explaining why or what should happen next. Haider et al. (2023) position machine

learning as a way to support early identification of at-risk students, while Hellings and Haelermans (2022) offer a randomized experimental design that tests the consequences of making analytics available to students. Taken together, these studies support a human-in-the-loop model in which analytics informs attention and intervention but does not replace educator judgment. Ahern (2020) adds an important ethical dimension by examining the alignment of learning analytics with student wellbeing, highlighting the possibility that intensified data collection may create tensions between institutional monitoring and student experience.

Structured literature-review and framework-development workflow



Figure 4. Learning analytics pipeline for identifying and supporting at-risk students.

2.6. AI and generative AI in education

AI broadens the scope of technology-enhanced learning by enabling pattern recognition, prediction, recommendation, automated assessment, conversational assistance, and potentially adaptive learning. Crompton and Burke (2023) identify a rapidly expanding literature across these applications. The AI reviews by Haider et al. (2021) emphasize application areas and future directions, while Haider et al. (2022) extend the discussion to generative AI and language-model applications.

Generative AI deserves separate treatment because it can participate directly in language-mediated learning interactions. Tlili et al. (2023) examined ChatGPT as a case of educational chatbots and found that usefulness coexists with substantial concerns about cheating, truthfulness, privacy, misleading outputs, and manipulation. In STEM, this raises a fundamental assessment question: if a system can produce fluent explanations or solution attempts, assessment must increasingly distinguish between access to assistance and evidence of independent understanding. AI can therefore increase personalization and feedback while simultaneously changing what teachers need to assess.

AI-supported assessment also illustrates the difference between automation and pedagogy. Langenfeld et al. (2022) describe digital-first learning and assessment systems that integrate learning and measurement. Such systems can make assessment more frequent and information-rich, but their value depends on construct validity, fairness, transparency, and equitable access. The implication is that an AI system should be evaluated not only for predictive accuracy or interface quality, but also for how its outputs affect instructional decisions and learner opportunities.

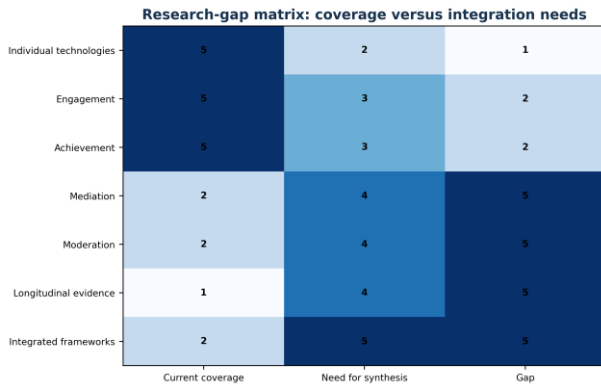


Figure 5. AI-supported personalized STEM learning architecture Heatmap.

2.7. Student engagement as a mechanism

Across technology types, engagement functions as a plausible mediator rather than the final outcome. Ansari and Khan (2020) connect social media and mobile-device use with collaborative learning and interaction. Armellini et al. (2021) highlight the importance of student perspectives in blended learning. Digital games can increase motivation and behavioral involvement; mobile tools can increase flexibility; analytics can make progress visible; and AI can provide immediate interaction. Yet engagement can also become distraction, surface activity, or participation without conceptual depth.

A mechanism-based interpretation therefore separates four processes: participation, motivational investment, cognitive self-regulation, and productive interaction. Engagement influences achievement when these processes increase time on meaningful tasks, encourage elaboration and retrieval, promote feedback use, or improve persistence. The educational design question is thus not whether a technology is engaging, but whether it turns engagement into deeper learning activity.

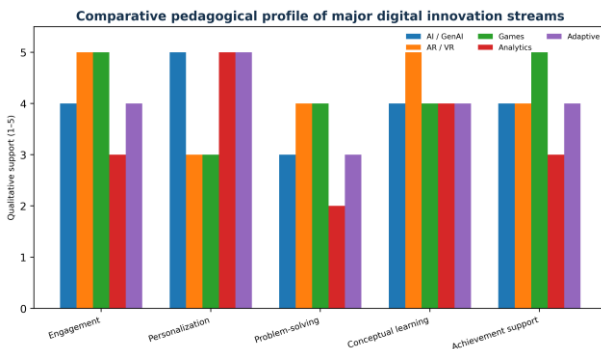


Figure 6. Mechanisms through which digital innovation may influence student engagement.

2.8. Digital equity and implementation challenges

The implementation literature makes it clear that technology-enhanced learning is contextual. Teacher readiness affects whether digital affordances are integrated into coherent pedagogy. Infrastructure affects access and reliability. Digital literacy affects whether learners can navigate and critically evaluate digital

environments. Institutional support influences training, technical assistance, and policy. Equity affects who can benefit from advanced tools.

Okai-Ugbaje et al. (2022) demonstrate the importance of resource-constrained contexts, where mobile access may be more viable than device-heavy alternatives but still requires institutional and pedagogical alignment. Haider et al. (2021) place digital equity alongside engagement within the broader COVID-era technology landscape. Accessibility should also be treated as an instructional requirement rather than an optional compliance layer. Technology that assumes stable broadband, high-end devices, uninterrupted study time, or advanced digital literacy may widen rather than reduce opportunity gaps. Ethical risks are equally important. AI systems can process sensitive learner data, and analytics can make student behavior more visible than students expect. Algorithmic bias can influence prediction or recommendation. Generative AI can create fabricated or misleading content and can complicate academic integrity. These risks support the position that educational innovation requires governance, transparency, data minimization, human oversight, and explicit responsibility for decisions.

Table 1: Summary of major reviewed studies

Author/Y ear	Context	Technolo gy	Method	Sampl e	Key finding / contribu tion	Relevan ce to achieve ment
Abuhassn a et al. (2020)	Higher educatio n	Online platforms	Quantita tive model	n=243	Backgro und, experien ce, collabora tion, interatio n and autonom y linked with satisfacti on; cognitive processes linked with achievem ent	Shows platform outcome s depend on learner and interati on factors
Gui et al. (2023)	STEM learning	Digital games	Two meta- analyses	86 studies / 136 ES	Overall game-based STEM effect g=0.624	Strong direct achieve ment evidence
Wang et al. (2022)	K-12 & higher educatio n	Digital games	Meta- analysis	33 studies; N=389 4	Moderate overall effect ES=0.66 7	Strong direct achieve ment evidence
Sailer & Homner (2020)	Educatio n	Gamificat ion	Meta- analysis	Cogniti ve k=19, N=168 6	Cognitiv e g=0.49; motivatio nal and behavior al effects also positive	Supports achieve ment-related cognitive effects

Author/Y ear	Context	Technolo gy	Method	Sampl e	Key finding / contribu tion	Relevan ce to achieve ment
van Alten et al. (2019)	Seconda ry & postseco ndary	Flipped learning	Meta-analysis	114 studies	Small positive effect; moderators include quizzes and preserved class time	Shows pedagogy moderate s digital benefit
Hellings & Haelermans (2022)	Higher education program ming	Learning analytics	Random ized experiment	556 first-year students	Tested dashboard/email exposure on behavior and performance	Illustrate s intervention-based analytics evidence
Okai-Ugbaje et al. (2022)	Resource-constrained HE	Mobile learning	Framework + empirical basis	N/A in supplied summary	Contextual framework for sustainable m-learning	Highlights infrastructure and context
Crompton & Burke (2023)	Higher education	AI	Systematic review	138 articles	Maps rapid growth and applications of AI in HE	Frames AI as broad enabling infrastructure
Tlili et al. (2023)	Educational	ChatGPT	Qualitative case study	10 scenarios; interview evidence	Promise plus cheating, privacy, misleading-output and manipulation concerns	Shows risks can affect assessment validity

3. Critical Synthesis

The literature converges on one broad conclusion but diverges sharply on its mechanisms: digital innovation is most likely to improve achievement when it changes the quality, timing, or adaptiveness of learning activity rather than merely digitizing existing content. The strongest positive achievement evidence in this review appears in digital game-based STEM learning. Wang et al. (2022) reported $ES = 0.667$ across 33 studies, while Gui et al. (2023) reported $g = 0.624$ across 86 studies. The convergence between these two meta-analyses strengthens the case that game-based STEM learning can produce meaningful achievement benefits under appropriate conditions.

Gamification shows a related but more heterogeneous pattern. Sailer and Homner (2020) reported a cognitive effect of $g = 0.49$, alongside motivational and behavioral effects. Because gamification affects multiple pathways, achievement gains may depend on whether motivation is converted into productive cognitive work. The literature therefore does not support the proposition that adding

points, badges, or leaderboards is intrinsically educational. Instead, design quality and alignment with the learning task are crucial.

Flipped learning provides a second illustration of conditional effectiveness. Van Alten et al. (2019) found a small positive overall effect, but the effect was moderated by instructional design. Higher outcomes were observed when classroom time was preserved and quizzes were incorporated. This shows that “online before class” is insufficient as an intervention definition. What matters is what learners do before class, what teachers do during class, and how the two phases connect.

Learning analytics presents a different evidence profile. Analytics can be powerful for identifying patterns, monitoring progress, and informing intervention, but the direct path from dashboard availability to achievement is less straightforward. Ifenthaler and Yau (2020), Cerro Martínez et al. (2020), Yan et al. (2021), and Haider et al. (2023) emphasize diagnostic and decision-support functions. Hellings and Haelermans (2022) provide an experimental bridge between analytics exposure, learner behavior, and performance, but the logic remains intervention-dependent. Analytics is therefore better conceptualized as an infrastructure for instructional response than as a standalone pedagogy.

AR and VR similarly show conditional promise. AR can make invisible or spatially complex concepts inspectable, while VR can enable safe, repeatable, and immersive experiences. However, cognitive-affective models caution that immersion may increase presence without automatically increasing learning. Technology can also introduce extraneous cognitive load if the representation is visually impressive but instructionally unnecessary.

AI and generative AI currently present the greatest gap between technological capability and achievement evidence. The literature through 2023 demonstrates substantial application potential, but it is still comparatively early for high-confidence causal claims about long-term achievement. AI therefore belongs in the framework as an enabling capability for personalization, feedback, and decision support rather than as a proven achievement intervention in its own right.

The contradictions across studies can be explained by differences in outcome measure, learner population, instructional design, comparator condition, implementation quality, exposure time, and contextual support. The appropriate synthesis is therefore not “technology works” versus “technology does not work.” The more accurate interpretation is that digital innovation changes the opportunity structure of learning, while pedagogy, teacher orchestration, learner regulation, and context determine whether those opportunities become achievement gains.

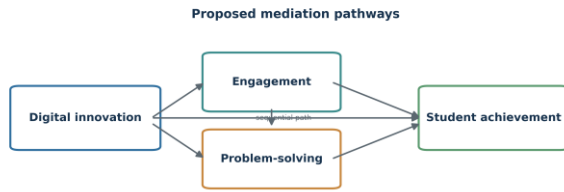


Figure 7. Evidence-informed pathway from digital innovation to student achievement.

4. Research Gap

A defensible research gap emerges at the intersection of fragmentation, mechanism ambiguity, and implementation context. First, the literature is fragmented by technology category. Second, studies often report proximate outcomes—engagement, satisfaction, usage, prediction, or attitudes—rather than connecting those outcomes to achievement through explicit mechanisms. Third, contextual moderators are not always integrated into technology-effect models even though the implementation literature repeatedly identifies teacher readiness, infrastructure, digital equity, and institutional support as consequential.

Accordingly, the central gap addressed in this paper is: existing research often evaluates digital technologies individually, whereas fewer studies provide an integrated framework linking digital innovation, technology-enhanced pedagogy, engagement, personalization, learning analytics, and student achievement within the broader transition from traditional STEM education. This is a synthesis gap rather than a claim that no prior study has attempted integration. The contribution of the present review is to organize diverse technologies around a shared causal logic and to identify which parts of that logic are supported strongly, weakly, or conditionally by the 2019–2023 evidence base.

The gap also has geographic and contextual implications. Resource-constrained settings cannot simply import assumptions from technology-rich environments. Okai-Ugbaje et al. (2022) show why contextual design matters in low-income environments, while the emphasis on digital equity in Haider et al. (2021) suggests that access conditions shape the meaning of technology-enhanced learning. This creates a useful future-research opportunity for Bangladesh and South Asian settings, where mobile access may coexist with disparities in broadband quality, device ownership, teacher preparedness, and institutional capacity.

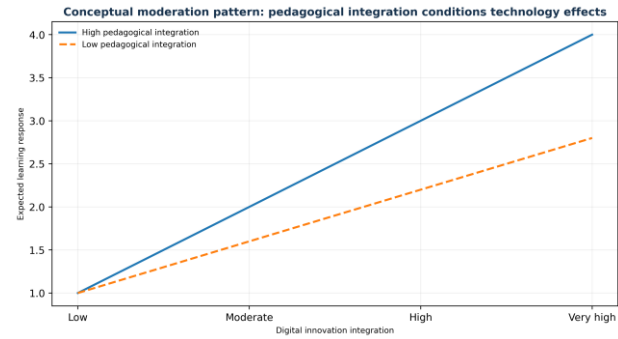


Figure 8. Comparative evidence profile of major digital technologies; the scale reflects the relative evidence profile synthesized in this review, not a new statistical meta-analysis.

5. Conceptual Framework

The proposed framework treats digital transformation as a multistage process rather than a direct treatment effect. The first layer contains transformational factors: AI, generative AI, learning analytics, AR/VR, digital games, gamification, mobile learning, online platforms, blended learning, and adaptive systems. These tools are not assumed to have identical functions. Instead, each contributes particular affordances—representation, interaction, feedback, prediction, personalization, or flexibility.

The second layer is pedagogical transformation. Digital innovation matters when teachers and learning designers use those affordances to support active learning, experiential learning, collaboration, personalization, adaptive feedback, and data-driven intervention. This layer is where availability becomes integration. The same platform may support passive content consumption in one course and active problem-solving in another.

The third layer contains mediating learner processes: engagement, motivation, self-regulation, interaction, personalization, and feedback quality. These mechanisms describe how learners respond to the pedagogical environment. They are important because technology often affects achievement indirectly through how learners allocate effort, interpret feedback, regulate pace, collaborate, and persist.

The fourth layer contains learning outcomes: knowledge acquisition, conceptual understanding, problem-solving, and skill development. Student achievement is the final outcome in this framework, but it is operationalized through observable learning evidence rather than inferred from platform activity or satisfaction.

Contextual moderators surround the entire model. Teacher readiness determines whether digital affordances are translated into sound pedagogy. Digital literacy affects learner ability to use and evaluate tools. Infrastructure determines reliability and access. Digital equity determines who can benefit. Institutional support shapes policy, training, and technical capacity. Student characteristics influence readiness, preferences, prior knowledge, and self-regulation. These moderators explain why the same technology can produce different outcomes across settings.

Figure 9 summarizes this framework, while Figure 5 shows the learning process and Figure 11 illustrates contextual moderation. The framework also preserves a normative boundary: technology availability $\neq$ technology adoption $\neq$ technology integration $\neq$ technology-enhanced pedagogy $\neq$ improved student achievement. Each transition requires evidence and human judgment.

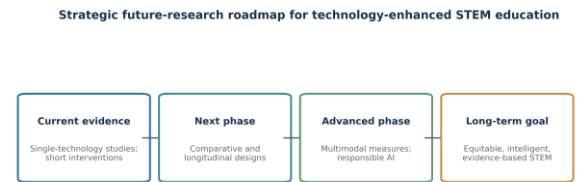


Figure 9. Integrated conceptual framework linking digital innovation to student achievement.

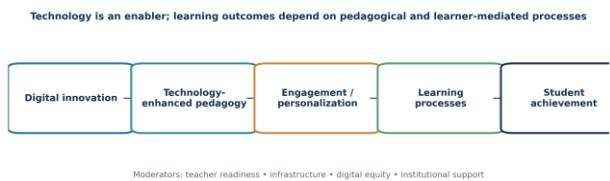


Figure 10. Technology-enhanced STEM learning process model.

5. Methodology

This study uses a structured integrative literature review and conceptual synthesis rather than a primary empirical survey. The review was designed to answer cross-technology questions about mechanisms and achievement rather than to estimate a single pooled effect across incomparable interventions.

The primary literature foundation consisted of the 32 sources specified in the study protocol, with a preferred publication window of 2019–2023. Older foundational work was excluded from the core evidence set unless theoretically necessary; no literature published after 2023 was incorporated. The supplied sources were screened for topical relevance to STEM, technology-enhanced learning, AI, learning analytics, mobile learning, games, AR/VR, blended/flipped learning, digital assessment, engagement, equity, and achievement. A supplementary verification pass was used for selected peer-reviewed sources to confirm bibliographic details and quantitative findings.

The synthesis followed four stages. First, technologies and pedagogical approaches were classified by their dominant affordances. Second, outcomes were separated into achievement, engagement, motivation, satisfaction, participation, prediction, and implementation outcomes. Third, findings were compared by research design and context, with particular attention to meta-analyses and experimental studies. Fourth, recurring mechanisms and

moderators were organized into the conceptual framework.

Because complete database retrieval counts, duplicate-removal counts, screening counts, and full-text inclusion counts were not available in the supplied materials, this paper does not claim a formal PRISMA systematic review and does not report fabricated record numbers. The methodological goal is transparent structured synthesis rather than pseudo-precision.

Inclusion emphasized peer-reviewed studies published through 2023, direct relevance to educational technology or learning, and evidence that could inform the proposed framework. Exclusion logic removed post-2023 publications, non-educational technology uses, purely opinion-based material without an educational focus, and studies whose results could not be meaningfully related to learning or implementation. The synthesis also prioritized effect sizes and experimental evidence where available, while retaining qualitative and framework studies when they illuminated mechanisms or contextual moderators.

7. Synthesized Findings

7.1 Digital innovation categories

The reviewed literature spans a continuum from access-oriented technologies (online platforms, mobile learning) to engagement-oriented tools (games, gamification), representation-oriented systems (AR/VR), data-oriented systems (learning analytics), and intelligence-oriented systems (AI and generative AI). Figure 3 maps this taxonomy. The categories overlap: a mobile application may contain analytics; a game may adapt to learner performance; and an AI platform may combine prediction, feedback, and content generation.

7.2 Evidence of achievement improvement

Achievement evidence is comparatively strong for digital game-based STEM learning. Wang et al. (2022) reported ES = 0.667 across 33 studies (N = 3,894), and Gui et al. (2023) reported g = 0.624 based on 136 effect sizes from 86 studies. Gamification also shows positive cognitive outcomes, with Sailer and Homner (2020) reporting g = 0.49 (k = 19, N = 1,686). Flipped learning demonstrates a small positive effect with substantial heterogeneity (van Alten et al., 2019). These findings are summarized in Figure 10 and Table 3.

7.3 Engagement and personalization

Online, blended, mobile, game-based, and social learning studies repeatedly identify interaction, flexibility, autonomy, and motivation as important process variables. Abuhassna et al. (2020) connect collaboration, interaction, autonomy, and cognitive processes with platform outcomes. Ansari and Khan (2020) emphasize collaborative interaction. Rangel-de Lazaro and Duarte (2023) describe mobile learning as supporting content creation, communication, and collaboration in online higher education. Personalization is particularly relevant where learners differ in pace and prior knowledge, but it

depends on the quality of the learner model and the appropriateness of recommendations.

7.4 Learning analytics and predictive intervention

Analytics evidence is strongest as a diagnostic and intervention-support mechanism. Ifenthaler and Yau (2020) describe uses for study-success support, while Hellings and Haelermans (2022) provide experimental evidence from 556 first-year programming students. Haider et al. (2023) extend this logic to machine-learning identification of at-risk students. The consistent finding is not that analytics automatically raises achievement, but that it can make learning processes more visible and enable earlier, more targeted action.

7.5 AI-enabled learning

AI can support recommendation, assessment, feedback, conversational assistance, and prediction. Crompton and Burke (2023) document the expansion of AI applications in higher education. The USJNITE studies by Haider et al. (2021, 2022, 2023) add a broader systems perspective across AI applications, generative AI, and learning analytics. Generative AI also introduces new assessment risks. Tlili et al. (2023) identified concerns including cheating, truthfulness, privacy, misleading outputs, and manipulation. Thus the achievement contribution of AI depends on verification, instructional alignment, and assessment redesign.

7.6 Contextual moderators

Teacher readiness, infrastructure, digital literacy, equity, and institutional support repeatedly appear as boundary conditions. Okai-Ugbaje et al. (2022) show how resource constraints alter feasible design choices. Haider et al. (2021) foreground digital equity. Pata et al. (2022) show that school improvement in digitally innovative settings is systemic. The findings support a moderated rather than universal-effects model.

7.7 Barriers and risks

The principal barriers are summarized in Table 4: unequal access, weak infrastructure, teacher readiness, limited digital literacy, privacy concerns, algorithmic bias, academic integrity, accessibility, institutional readiness, and cost. These barriers affect not only adoption but the distribution of educational benefits. A successful intervention therefore requires an equity and governance layer alongside the pedagogical design layer.

Teacher, infrastructure, equity, and institutional factors as contextual moderators

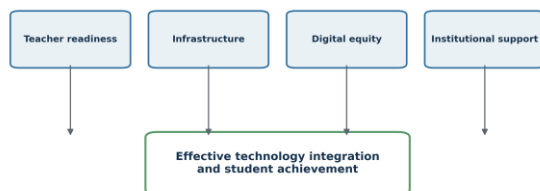


Figure 11. Teacher readiness, infrastructure, and digital equity as moderators.

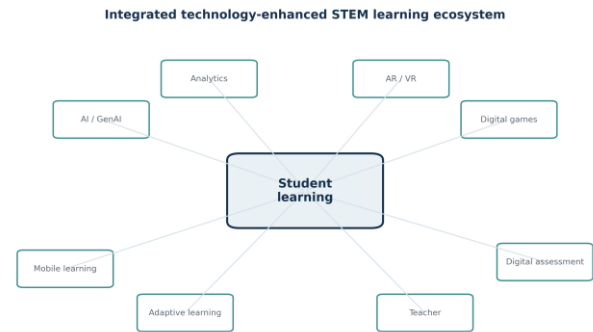


Figure 12. Integrated technology-enhanced STEM ecosystem.

8. Discussion

The findings suggest that the transition from traditional STEM to technology-enhanced learning should be understood as a shift in the organization of learning rather than as a technology replacement cycle. The technologies with the clearest achievement evidence are those that substantially reshape the learner's activity structure. Digital STEM games create repeated opportunities for practice and feedback within an engaging context. Gamification can alter motivation and behavior. Flipped learning reallocates classroom time toward application. These are pedagogical changes enabled by technology, not simply technological insertions.

This observation answers RQ1 and RQ3 simultaneously. Digital innovation is broad, but achievement evidence is uneven. The evidence is comparatively stronger where interventions specify what students do differently and where outcomes are measured directly. Meta-analytic results for digital game-based STEM learning and gamification provide the clearest quantitative examples. In contrast, analytics and AI are often more distal to achievement because they operate on the information layer of education. Their benefits emerge only after teachers or systems interpret information and act on it.

RQ2 concerns engagement, personalization, and learning processes. The synthesis supports a mediated model in which technologies influence participation, motivation, self-regulation, interaction, and feedback. These processes may increase learning time, encourage elaboration, enable more immediate correction, and permit pacing adjustments. But mediation also explains why engagement should not be mistaken for achievement. High interaction can be productive or superficial; personalization can be precise or poorly targeted; feedback can be immediate but misleading. The role of the teacher is therefore not reduced by digital innovation but changed. In traditional models, teachers may spend substantial time delivering information and checking routine work. Technology-enhanced learning can shift teacher effort toward orchestration, interpretation, feedback, and support. AI may automate some routine functions, but this increases the importance of verifying generated content, interpreting learner data, designing assessment, and maintaining ethical

boundaries. The USJNITE literature on AI, generative AI, learning analytics, and automated attendance is especially useful here because it frames educational AI as a socio-technical system rather than a standalone algorithm.

RQ4 reveals the importance of moderators. Teacher readiness is not a soft implementation issue; it is a causal condition for effective integration. A highly capable platform used through passive pedagogy may generate little achievement benefit. Infrastructure can also act as an exclusion mechanism. In low-resource contexts, a technology that requires specialized hardware or continuous broadband may be less educationally useful than a lower-bandwidth mobile design. The best solution is therefore context-sensitive rather than universally technologically advanced.

Ethics and governance are increasingly central. Learning analytics creates a tension between visibility and privacy. AI creates a tension between efficiency and opacity. Generative AI creates a tension between assistance and academic integrity. Accessibility creates a tension between innovation speed and inclusive design. These concerns should not be treated as reasons to reject technology; they are design constraints that shape responsible innovation.

RQ5 is addressed by the integrated framework in Figure 4. The framework proposes that digital innovations enter education through pedagogical transformation, affect learner mechanisms, generate learning outcomes, and ultimately shape achievement under contextual moderation. This model improves on technology-by-technology catalogues because it allows different technologies to occupy different positions in the same educational system. A game can primarily influence engagement and practice; analytics can primarily influence diagnosis and intervention; AR/VR can primarily influence representation and experiential understanding; AI can influence personalization and feedback. Their educational value is therefore partly complementary.

The most important practical implication is that institutions should evaluate technology investments against learning mechanisms and outcomes. Before adopting a tool, educators should specify the learning problem, the desired pedagogical change, the target learner mechanism, the achievement measure, and the equity constraints. This process converts innovation from procurement into evidence-informed design. Figure 13 translates this principle into a transition pathway: diagnose, select a high-value use case, design pedagogy first, pilot and evaluate, scale with support, govern data and equity, and continuously improve.

The synthesis also clarifies why conflicting findings are common. Studies compare different technologies, learners, subjects, implementation intensities, and outcome measures. Some compare technology with weak control conditions; others compare it with strong active teaching. Some measure short-term performance; others examine deeper learning. The heterogeneity is therefore

substantive rather than merely statistical. A realistic research agenda should focus on identifying which mechanisms work for which learners under which instructional conditions.

Table 2: Comparison of major digital innovations

Technology	Primary function	Pedagogical benefit	Potential achievement effect	Major limitation
AI / GenAI	Prediction, feedback, generation, personalization	Immediate assistance and adaptive support	Potentially indirect via feedback/personalization	Hallucination, privacy, integrity, bias
Learning analytics	Monitoring and prediction	Early diagnosis and intervention	Conditional; depends on response	Surveillance and weak intervention chains
AR / VR	Visualization and immersion	Experiential / spatial learning	Potentially positive for conceptual understanding	Cognitive load, cost, access
Digital games	Practice, simulation, feedback	Engagement and repeated application	Comparatively strong evidence in STEM	Design quality and transfer
Gamification	Game elements	Motivation and behavior	Positive cognitive effects; heterogeneous	Superficial reward design
Mobile learning	Flexible access	Anytime/anywhere learning	Potentially positive via access and interaction	Connectivity and device constraints
Flipped learning	Re-sequenced learning	More application time in class	Small positive overall effect	Requires strong preparation and alignment
Online / blended platforms	Content, communication, assessment	Flexibility and collaboration	Context-dependent	Equity and interaction quality

Table 3: Comparison of achievement-related evidence

Study	Technology	Outcome	Effect / result	Evidence strength
Gui et al. (2023)	Digital STEM games	STEM learning	$g=0.624$; 136 ES from 86 studies	High: meta-analysis
Wang et al. (2022)	Digital STEM games	Learning achievement	$ES=0.667$; 33 studies, $N=3894$	High: meta-analysis
Sailer & Homner (2020)	Gamification	Cognitive outcome	$g=0.49$; $k=19$, $N=1686$	High: meta-analysis
van Alten et al. (2019)	Flipped learning	Learning outcomes	Small positive effect; $k=114$	High: meta-analysis
Hellings & Haelermans (2022)	Learning analytics	Behavior and performance	Randomized test with $N=556$	High relative design; outcome effect requires interpretation
Hedenqvist et al. (2023)	AR	Mechanics learning	Empirical classroom study	Moderate; context-specific

Table 4: Barriers and implementation challenges

Barrier	Educational impact	Affected stakeholders	Possible mitigation
Digital divide	Unequal access / participation	Students, families, institutions	Device support, connectivity, low-bandwidth design
Infrastructure limitations	Interruptions and reduced reliability	Institutions, teachers, students	Infrastructure planning, offline capability, technical support
Teacher readiness	Weak pedagogical integration	Teachers, students	Professional development in digital pedagogy
Digital literacy	Misuse / inefficient use	Teachers, students	Critical digital-literacy training
Privacy	Risk of inappropriate data exposure	Students, institutions	Data minimization, clear governance, access control
Algorithmic bias	Unequal or misleading recommendations	Students, teachers	Audit, transparency, human review
Academic integrity	Unclear evidence of independent learning	Students, teachers, institutions	Assessment redesign, process evidence, responsible-AI policies
Accessibility	Exclusion of learners with disabilities or constraints	Students	Universal design and accessibility testing
Institutional readiness	Unsustained implementation	Institutions, teachers	Leadership, support, policy alignment
Cost	Barriers to scale	Institutions, students	Total-cost planning, context-appropriate solutions

9. Theoretical Implications

The framework is compatible with constructivist, social-constructivist, active-learning, experiential-learning, and self-regulated-learning perspectives. Digital innovation can support constructivist learning by enabling learners to manipulate representations, test hypotheses, and connect abstract concepts with experience. AR/VR can support experiential learning when immersive representations create meaningful opportunities for exploration, while games can create iterative practice and feedback loops. Social platforms and collaborative tools connect with social constructivist perspectives by expanding peer and teacher interaction.

Self-regulated learning is especially relevant to mobile, blended, flipped, analytics-supported, and personalized environments. Learners need to plan, monitor, and adjust their learning, while analytics and adaptive tools can externalize parts of the monitoring process. However, excessive automation may reduce learner agency if recommendations become opaque or overly directive.

Thus personalization should support self-regulation rather than replace it.

The framework also extends technology-enhanced learning perspectives by placing learning analytics and AI inside the same pedagogical chain as more familiar technologies. This makes visible a distinction often hidden in technology lists: some systems change what learners see and do, while others change what teachers can know about learner activity. Both can affect achievement, but through different pathways. The proposed framework therefore treats data and intelligence as infrastructures for pedagogical action rather than as educational outcomes themselves.

10. Practical Implications

For teachers, the primary implication is to design backward from learning outcomes. A technology should be selected because it improves a learning task, feedback loop, representation, or learner support function. Teachers also need practical competence in interpreting analytics and verifying AI-generated content. Professional development should therefore emphasize digital pedagogy, not only tool operation.

For students, technology-enhanced learning can provide greater flexibility, more opportunities for practice, and more personalized feedback. However, students also need digital literacy, source evaluation skills, self-regulation, and explicit guidance on responsible AI use. Institutions should avoid assuming that younger learners are automatically digitally competent in academic contexts.

For institutions, successful innovation requires infrastructure, technical support, policy, accessible design, staff development, data governance, and evaluation capacity. Procurement should include learning-outcome criteria and accessibility requirements. Institutions should also examine whether technology investments shift burdens onto students through device costs, data costs, or additional cognitive demands.

For policymakers, digital equity should be treated as a learning-quality issue. Policies that focus only on device distribution without connectivity, accessibility, teacher support, and maintenance may not produce sustainable improvements. In developing settings, mobile-first and blended designs may have particular relevance, but only when aligned with local infrastructure and educational practices.

For educational technology developers, the major implication is to prioritize pedagogical interoperability, explainability, accessibility, privacy, and evidence generation. Tools should make it easier for teachers to inspect recommendations, understand analytics, adjust learning paths, and measure actual learning outcomes. Responsible design should be built into the product rather than added after deployment.

11. Limitations

This review has several limitations. First, it depends on published evidence and the 32-source core literature base specified in the study protocol; it is therefore not a

census of all digital STEM research through 2023. Second, the studies are heterogeneous in learner age, subject, intervention design, comparator, and outcome measurement. This heterogeneity limits the legitimacy of a single pooled conclusion across all technologies. Third, some evidence concerns higher education or general technology-enhanced learning rather than STEM-specific contexts. Such studies were retained when they illuminated mechanisms relevant to STEM, but this reduces the specificity of some inferences. Fourth, several rapidly changing AI and generative AI applications were still emerging by 2023, limiting the availability of longitudinal evidence. Fifth, publication bias cannot be ruled out, particularly in technology fields where positive implementations may be more likely to be reported. Finally, the review does not report a formal PRISMA flow diagram because the supplied materials did not provide defensible database-search and screening counts. The conceptual framework is therefore a structured synthesis rather than a statistically pooled meta-analysis. These limitations reinforce the need for stronger comparative and causal research.

12. Future Research

Future research should move from cross-sectional technology adoption studies toward causal, longitudinal, and context-sensitive designs. First, randomized controlled trials can test whether specific technology-enhanced pedagogies produce achievement gains beyond active control conditions. Second, longitudinal studies are needed to determine whether early engagement or personalization benefits persist and whether effects depend on continued teacher support. Third, comparative studies should place technologies on common learning tasks. Instead of asking whether VR works in isolation, researchers could compare conventional visualization, AR, VR, and interactive simulation for the same STEM concept using aligned achievement measures. Fourth, learning analytics research should evaluate complete intervention chains—from prediction to teacher response to student outcome—rather than treating prediction accuracy as the endpoint. Fifth, AI and generative AI research should emphasize responsible, evidence-based integration. Studies should examine when AI feedback improves conceptual understanding, when it produces overreliance, how students verify outputs, and which assessment designs preserve meaningful evidence of learning. Sixth, multimodal analytics should be investigated together with privacy-preserving methods and transparent governance. Seventh, equity-focused research is essential. Future studies should examine how infrastructure quality, device access, language, disability, digital literacy, and socioeconomic status moderate outcomes. Bangladesh and wider South Asian contexts are particularly useful settings for studying mobile-first, blended, and AI-supported STEM learning under variable infrastructure

conditions. Finally, research should evaluate teacher readiness as a central explanatory variable rather than a background characteristic. Figure 14 presents a staged roadmap linking these priorities.

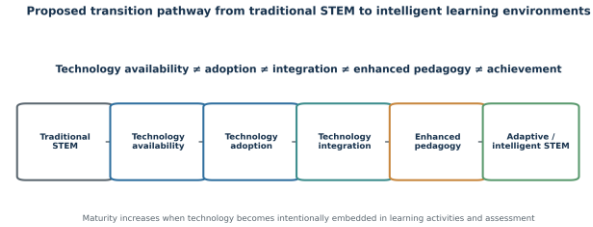


Figure 13. Proposed transition pathway from traditional STEM to intelligent learning environments.

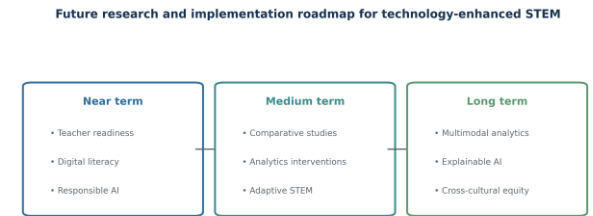


Figure 14. Future research and implementation roadmap.
Table 5: Proposed research framework and future research agenda

Research area	Current evidence	Research gap	Recommended future direction
Digital game-based STEM	Strong meta-analytic evidence	Long-term transfer and optimal design	Cross-subject RCTs and transfer studies
Learning analytics	Strong diagnostic literature; some experiments	Intervention chain to achievement	Test prediction + intervention + outcome
AI / GenAI	Rapidly growing applications	Limited long-term causal achievement evidence	Responsible AI RCTs and assessment studies
AR / VR	Promising visualization and immersion evidence	Context and cognitive-load moderators	Compare representations on common tasks
Mobile / blended learning	Strong flexibility and access rationale	Equity and sustainability	Low-bandwidth, longitudinal, South Asian studies
Teacher readiness	Consistent implementation factor	Measurement as causal moderator	Validated readiness constructs and professional-development trials
Digital equity	Widely recognized implementation concern	Few integrated achievement models	Equity-sensitive outcome and access analyses

13. Conclusion

Digital innovation can transform traditional STEM education, but the mechanism is pedagogical rather than technological. The evidence reviewed in this paper shows that some technology-enhanced approaches—particularly digital game-based STEM learning, gamification, and well-designed flipped learning—can improve measurable learning outcomes. Other technologies, including learning analytics, AR/VR, mobile learning, and AI, show substantial promise but often operate through intermediate processes such as diagnosis, engagement, personalization, interaction, and feedback.

The central conclusion is therefore conditional. Technology availability is not technology adoption; adoption is not integration; integration is not automatically technology-enhanced pedagogy; and technology-enhanced pedagogy is not automatically improved student achievement. The educational value of digital innovation emerges when technology is aligned with learning goals, teacher practice, learner needs, assessment, and context.

A sustainable transition toward technology-enhanced STEM requires teacher readiness, infrastructure, digital literacy, institutional support, accessibility, digital equity, privacy protection, and ethical governance. AI and analytics should be used to augment professional judgment rather than remove it, and generative AI should be integrated with assessment designs that preserve evidence of student understanding. The most promising future is therefore not technology replacing the teacher, but a more responsive learning ecosystem in which teachers, learners, data, digital tools, and institutions work together. The proposed framework provides a basis for studying that ecosystem and for designing future interventions that are measurable, equitable, and pedagogically defensible.

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